



$$Q = 200 \text{ cfm/ft}^2 \text{ of open face area}$$

$$\text{Minimum duct velocity} = 3500 \text{ fpm}$$

$$h_e = 0.25 V P_d$$

Note: Elbow and rotating connection losses not included



TITLE

CORE MAKING MACHINE
SMALL ROLL-OVER TYPE

FIGURE

VS-20-11

DATE

10-90